

Work Order ID 70476

Thursday, June 09, 2011 10:49:27 AM



Page 1

Item ID: D3640-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Belt Guide

Start Date: 6/9/2011 Start Qty: 5.00



Cust Item ID:

Required Date: 6/13/2011 Req'd Qty: 5.00

Customer:

Reference:

11-06-09

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3640	Rev A								

100

0.00



BAND SAW

Bandsaw

Memo

0.00

B.A 11/06/13

5

φ

Jeaspa Bandsaw

Cut blank 4.700 " long

110

0.00



HAAS CNC VERTICAL MACHINING #1

HAAS 1

Memo

0.00

B.A 11/06/13

5

φ

HAAS CNC vertical machine #1

1- Mill as per Folio FA670 & Dwg D3640 Rev: *A* ☐ 2-Deburr and Blend
rad intersection with deburring tool.

120

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

B.A 11/06/13

5

φ

Quality Control

Work Order ID 70476

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Item ID: D3640-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Belt Guide

Start Date: 6/9/2011 Start Qty: 5.00



Cust Item ID:

Required Date: 6/13/2011 Req'd Qty: 5.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC8- Inspect parts - second check

0.00

SL 11/06/14



QC

Memo

0.00

5

Quality Control

140

Identify as per dwg & Stock Location: 244

0.00



Packaging

Memo

0.00

11/6/14 SL SL

Packaging

150

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

11/6/14 JG

Quality Control

ME

11-06-14

Picklist Print

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Page 1

Work Order ID: 70476



Parent Item: D3640-1



Parent Item Name: Belt Guide

Start Date: 6/9/2011

Required Date: 6/13/2011

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP Rev:A New Issue 07-01-15 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDELRLNB0.75X1.250		Purchased	No			100	f	16.0000	0.4	2.105263			



Delrin Bar



Location

Loc Qty

Loc Code

MAT055

16

✓117985

8

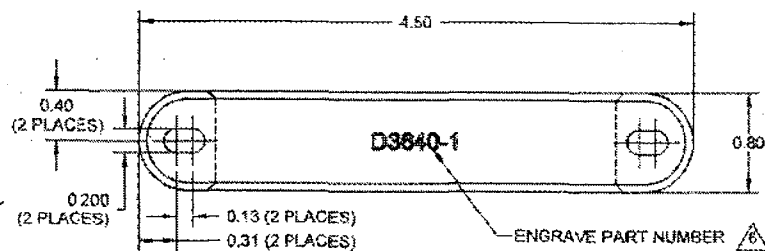
14535

8

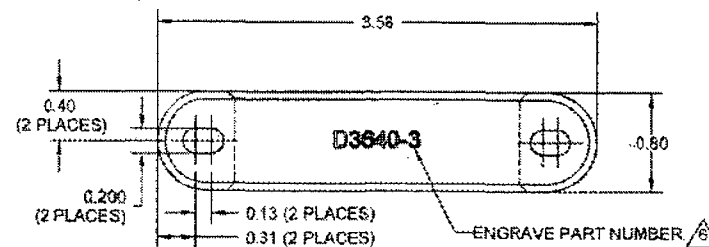
2.1052^{Ft}

B.A 11/06/13

8 7 6 5 4 3 2 1

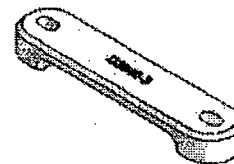


D3640-1 BELT GUIDE
(WAS GENEVA P/N G10605-1)



D3640-3 BELT GUIDE
(WAS GENEVA P/N G10605-2)

- NOTES:**
- 1) MATERIAL: BLACK DELRIN II 150E OR ACETRON GP ACETAL BAR (REF DART SPEC M-DELRIN-B)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: ENGRAVE PART NUMBERS TO MAX DEPTH OF 0.010 AT LOCATIONS SHOWN
 - 7) WEIGHT: 0.03 lbs



w/o 70476

RELEASED
07.07.27

A	NEW ISSUE REPLACES G10605		LE	07.07.27
REV.	DESCRIPTION		BY	DATE
DESIGN	TS	DART AEROSPACE USA, INC.		
DRAWN	LE	PORT HADLOCK, WA		
CHECKED		DRAWING NO.	REV. A	
MFG. APPR.		D3640	SHEET 1 OF 1	
APPROVED		TITLE	SCALE	
DE APPR.		BELT GUIDE	1:1	
DATE	07.07.27		COPYRIGHT © 1987 BY DART AEROSPACE USA, INC.	
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